

# **12 QVA**

## Unibody Ball Valves Datasheet





## Unibody Ball Valves







#### **Features**

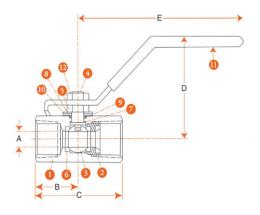
- Investment Cast CF8M Stainless or WCB Carbon Steel Bodies
- 2000 WOG All Sizes
- All Models are NACE Compliant
- All Models are API 607 Fire Safe
- Standard Latch-Lock Handles
- Standard 316SS Ball and Stem
- 250 PSI Saturated Steam Rating
- API 641 Certified

### **Ratings**

2000 PSIG @100°F Water, Oil, Gas All Sizes - 250 PSIG Saturated Steam

### **Materials of Construction**

Part	Description	12-CS	12-SS		
1	Body	ASTM A216 WCB	ASTM A351 Gr. CFBM		
2	Tailpiece	AISI 1017 CS	ASTM A276 Gr. 316SS		
3	Ball	ASTM A276 Gr. 316SS	ASTM A276 Gr. 316SS		
4	Stem	ASTM A276 Gr. 316SS	ASTM A276 Gr. 316SS		
5	Packing Nut	ASTM A276 Gr. 316SS	ASTM A276 Gr. 316SS		
6	Seats (2)	R-PTFE	R-PTFE		
7	Packing	Graphite	Graphite		
8	Thrust Washer	R-PTFE	R-PTFE		
9	Handle Nut	Carbon Steel - Plated	304 Stainless Steel		
10	Handle Assy	Carbon Steel - Plated	304 Stainless Steel		

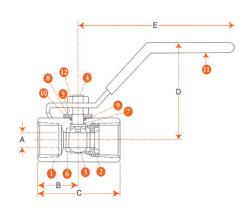


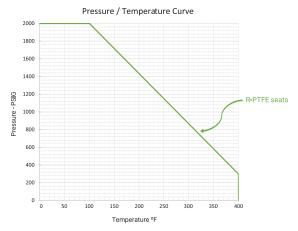


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### Dimensions, Weights, Cv Factors & Maximum Operating Torque

Size	Α	В	С	D	Е	Weight Lbs.	CV	Max Torque	
1/4- 3/8"	0.31	1.08	2.28	1.91	4.29	0.7	4.0	60 IN-LB	
1/2"	0.31	1.22	2.60	1.91	4.29	0.7	4.0	60 IN-LB	
3/4"	0.47	1.36	2.83	2.15	4.29	1.0	8.0	75 IN-LB	
1"	0.62	1.61	3.23	2.55	5.83	1.6	14.0	150 IN-LB	
1-1/4"	0.81	1.79	3.54	2.70	5.83	2.3	19.0	180 IN-LB	
1-1/2"	1.00	1.95	3.86	3.45	7.36	3.3	33.0	300 IN-LB	
2"	1.25	2.22	4.33	3.63	7.36	4.7	51.0	400 IN-LB	

## Numbering System How to order 12 QVA

12	D	D S		R	G	SL	TT	1	100	
Series	Port Size	Body Material	Ball/Stem Material	Seat Material	Seal Material	Handle Type	Ends	Size		
Unibody 12 Investment Cast	Double D Reduced Port	A216 C Grade WCB	S 316 Stainless	R R-PTFE	G Graphite	LL CS Latch	TT FNPT	025	1/4"	
		A351 S Grade				Stainless SL Latch		038	3/8"	
		CF8M				Lock		050	1/2"	
						LO Stainless Oval		075	3/4"	
						304SS ST Tee Handle		100	1"	
						I	l	125	1 - 1/4"	
								150	1 - 1/2"	
								200	2"	

#### **About ASC Engineered Solutions**

ASC Engineered Solutions is defined by quality—in its products, services and support. With more than 1,400 employees, the company's portfolio of precision-engineered piping support, valves and connections provides products to more than 4,000 customers across industries, such as mechanical, industrial, fire protection, oil and gas, and commercial and residential construction. Its portfolio of leading brands includes ABZ Valve®, AFCON®, Anvil®, Anvil EPS, Anvil Services, Basic-PSA, Beck®, Catawissa, Cooplet®, FlexHead®, FPPI®, Gruvlok®, J.B. Smith, Merit®, North Alabama Pipe, Quadrant®, SCI®, Sharpe®, SlideLOK®, SPF® and SprinkFLEX®. With headquarters in Commerce, CA, and Exeter, NH, ASC also has ISO 9001:2015 certified production facilities in PA, TN, IL, TX, AL, LA, KS, and RI.







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